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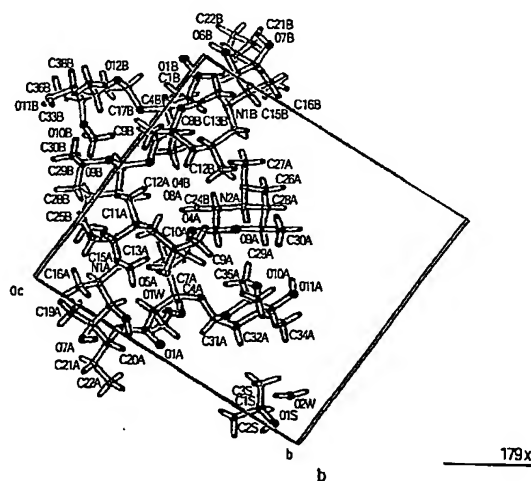
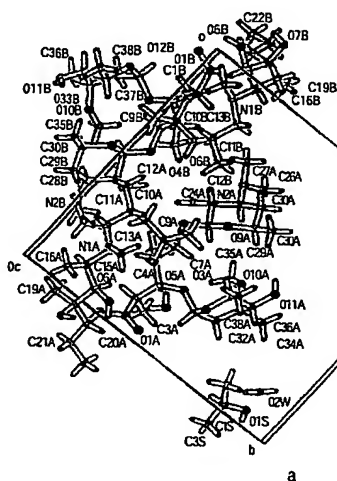
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[Continued on next page]

(54) Title: ISOPROPANOLATE OF AZITHROMYCIN AND METHOD OF MANUFACTURING



(57) Abstract: Azithromycin isopropanolate of the empirical formula azithromycin:  $[H_2O]_x$ ; [isopropanol], is obtained from the crystallization of azithromycin in isopropanol and water. The x and y values is confirmed by single X-ray diffraction determination. In one embodiment  $x=1.5$  and  $y=0.25$ . In another embodiment  $x=0.75$  and  $y=0.5$ .

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